

# EL8000 Mach 3 Hot Sheet

## Balboa Instruments System PN 55064-02

System Model # EL8-EL8000M3-YCAH  
Software Version # 28  
EPN # 2130

Base PCBA - PN 53858-02  
PCB EL8000 – PN 22041 Rev A

Base Panels  
ML900 – PN 52654



# Basic System Features and Functions

## Power Requirements

- 240VAC, 60Hz, 48A, Class A GFCI-protected service (Circuit Breaker rating = 60A max.)
- 4 wires (hot, hot, neutral, ground)

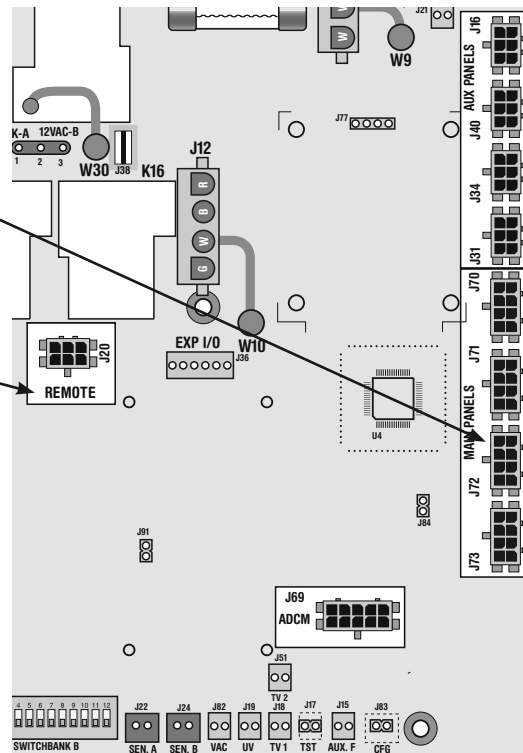
## System Outputs

### Setup 1 (As Manufactured)

- 240V Pump 1, 2-Speed
- 240V Pump 2, 2-Speed
- 240V Pump 3, 2-Speed
- 240V Blower
- 240V Circ Pump
- 120V Ozone
- 12V Spa Light
- 120V Fiber Optic Light and Wheel
- 120V AV (Stereo)
- 120V Mister
- 240V 5.5kW Heater

## Additional Options

- Full Feature Dolphin Remote and Spa-only Dolphin Remote
- Spa Monitor  
Connects to Main Panel terminal J70, J71, J72, or J73
- IR or RF Dolphin Receiver Modules  
Connects to Remote terminal J20
- Ozone Generator  
Connects to terminal J4
- MoodEFX Lighting  
Connects to Spa Light terminal J8
- FiberEFX Lighting  
Connects to Spa Light terminal J8
- Stereo System  
Connects to A.V. terminal J5



# Persistent Memory and Powering Up

Any time you change DIP Switches or Software Configuration Settings that affect parameters the user can change (any filter settings, set temperature default, Celsius vs Fahrenheit, 12-hour vs 24-hour time, reminders suppression, etc), you must reset Persistent Memory for your DIP Switch or Software Configuration Settings changes to take effect. You should also reset Persistent Memory after loading a new file into a board (using the ESM, purchased separately).

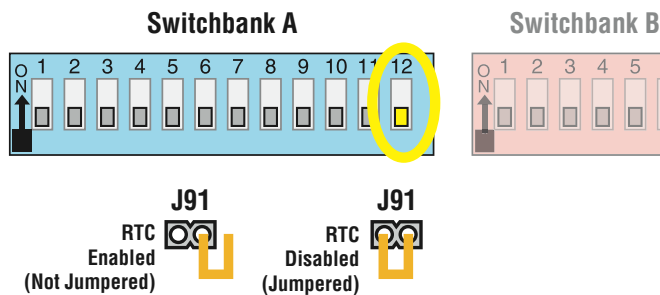
## To reset Persistent Memory:

- Power down.
- Set A12 ON (See illustration below).
- Power up.
- Wait until “P” or “PRIMING MODE” is displayed on your panel. Note: If “CFE” appears see section below.
- Set A12 OFF. (This can be done safely with power on if you use a non-conductive tool such as a pencil to push the switch back to the OFF position. Otherwise, power down before setting A12 OFF)
- Power up again (if you powered down in the previous step).
- For all other power ups, leave A12 OFF.

## About Persistent Memory and Time of Day Retention:

This system uses memory that doesn't require a battery to store a variety of settings. What we refer to as Persistent Memory stores all the User Preferences, as well as all the filter settings, the set temperature, and the heat mode.

Persistent Memory is not used for Time of Day. Time of Day needs to be “kept running” (not just stored) while the power is off, so a separate Real Time Clock feature (on all models except the EL1000) keeps track of Time of Day while the unit is off. Time of Day Retention, and Time of Day Retention alone, is controlled by the J91 jumper. J91 must be set according to main system panel used.



## CFE message on power up:

If “CFE” appears before (and instead of) “P” or “PRIMING MODE”, you have not configured DIP Switches and/or Software Configuration Settings in a valid manner. This must be corrected before you can reset Persistent Memory.

The switch numbers, jumpers, or configuration settings displayed after “CFE” are ones with which the system has found a configuration problem. For example:

- “CFE A5 B2” would mean that the combination of how you’ve set A5 and how you’ve set B2 is not supported on this system.
- “CFE J99” would mean that there is a problem with jumper J99
- “CFE P3 1 BL 1” would mean that the combination of how you’ve set pump 3 for 1-speed and blower for 1-speed is not supported on this system.
- “CFE P3 BL 1” would mean that the combination of how you’ve set DIP switches which have been assigned to pump 3 and blower is not supported on this system.

## Power Up Display Sequence

Upon power up, you should see the following on the display:

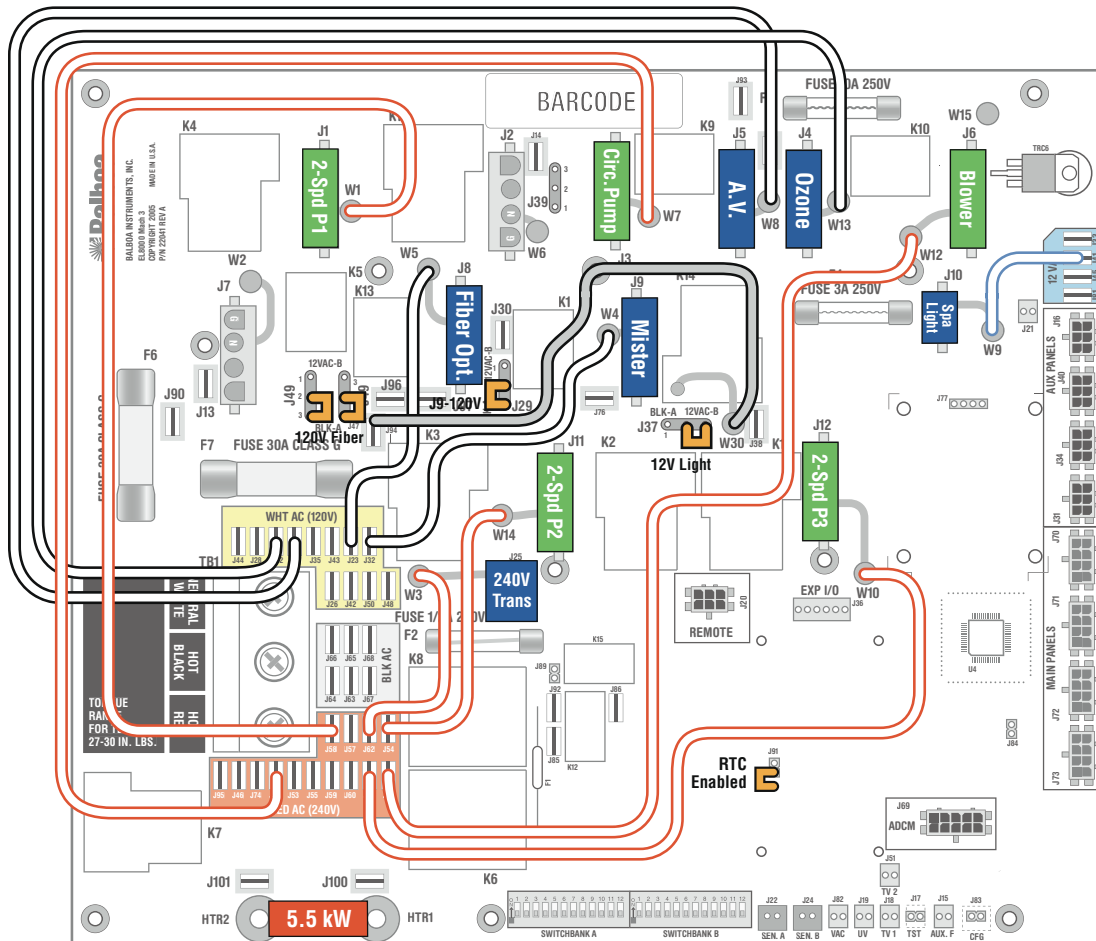
- Three numbers in a row, which are the SSID (the System Software ID). The third display of these numbers is the Software Version, which should match the version of your system. For example, if these three numbers are 100 134 26, that is a Mach 3 EL8000 at version 26.
- If there is a Configuration Error, the CFE message (see above) will appear at this point (and none of the messages below will display). Otherwise what comes next is:
- “3-6” (indicating the system is configured for a heater between 3 and 6 kW) or “1-3” (indicating the system is configured for a heater effectively\* between 1 and 3 kW). “3-6” should appear for all EL models running at 240VAC. “1-3” should appear for all EL models running at 120VAC, as well as all GL models. (\*A heater which is rated at 4 kW at 240VAC will function as a 1 kW heater at 120VAC.)
- If your system is using a special type of heater, a display such as “H 6” may appear next. If your system is using the generic Balboa heater, no heater type display will appear.
- “P” or “PRIMING MODE” will appear to signal the start of Priming Mode.

At this point, the power up sequence is complete. Refer to the User Guide for the ML Series panel on your system for information about how the spa operates from this point on.

# Wiring Configuration and DIP Settings

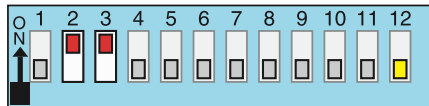
## Setup 1 (As Manufactured)

- 240V Pump 1, 2-Speed
- 240V Pump 2, 2-Speed
- 240V Pump 3, 2-Speed
- 240V Blower
- 240V Circ Pump
- 12V Spa Light
- 120V AV (Stereo)
- 120V Ozone
- 120V Mister
- 120V Fiber w/ Wheel
- 240V 5.5kW Heater
- ML900 Main Panel



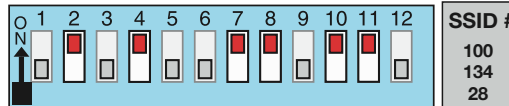
**WARNING:** Main Power to system should be turned OFF BEFORE adjusting DIP switches.  
**WARNING:** Persistent Memory (A12) must be RESET to allow new DIP switch settings to take effect. (See Persistent Memory page)

### Switchbank A

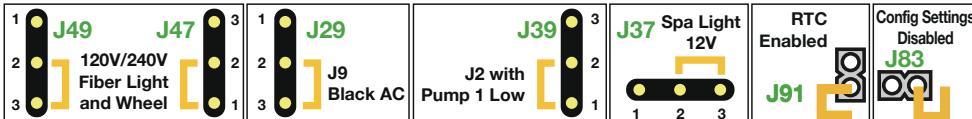


- A1, Test Mode OFF
- A2/A3, Four H.S. Pumps w/Heater
- A4, 12 Hour Time
- A5, Degrees F
- A6, Short Timeouts
- A7, Cleanup Cycle OFF
- A8, 1Hr O<sub>3</sub> Disable OFF
- A9/A10, No Circ Pump
- A11, Ozone w/P1 low
- A12, Memory ON**

### Switchbank B



- B1, Pump 2 2-Speed
- B2/B3, Single Speed Blower (On/Off)
- B4, F/O Light ON
- B5, Pump 4 OFF
- B6, Scrunching OFF
- B7, Spa Light On/Off
- B8, Spa Light Button
- B9, Pump 3 2-speed
- B10, Pump 3 Enabled
- B11, Mister Enabled
- B12, Mist Aux Pnl OFF



### Wiring Color Key

- 120 Volt Connections
- 240 Volt Connections
- Black AC Jumpers
- 12 Volt Connections
- Relay Control Wires

### Connector Key

- Typically Line voltage
- Typically Line voltage for 2-speed pumps
- Neutral (Common)
- Ground
- Note flat sides in connector

# DIP Switches Definitions

**WARNING:**

- Setting DIP switches incorrectly may cause abnormal system behavior and/or damage to system components.
- Refer to Switchbank illustration on Wiring Configuration page for correct settings for this system.
- Contact Balboa if you require additional configuration pages added to this hot sheet.

**DIP Switchbank A Key**

- A1 ..... Test Mode (normally Off)  
 A2 and A3 ..... Control amp draw requirements. See **Table 1**  
 A4\* ..... In "ON" position, displays time in 24 hours (military\European time)  
                   ..... In "OFF" position, displays 12 hour time  
 A5\* ..... In "ON" position, displays temperature in Celsius  
                   ..... In "OFF" position, displays temperature in Fahrenheit  
 \* Sets default for user preferences - only applies when persistent memory is reset (A12 On) during power-up  
 A6 ..... In "ON" position, Equipment timeout 30 minutes (4 hours for Pump 1 Low)  
                   ..... In "OFF" position, Equipment timeout 15 minutes (2 hours for Pump 1 Low)  
 A7 ..... In "ON" position, Cleanup Cycle – 30 minutes after spa use/timeout, Pump 1 Low & Ozone run for 1 hour  
                   ..... In "OFF" position, NO Cleanup Cycle  
 A8 ..... In "ON" position, Ozone suppressed for 1 hour after pump or blower button press  
                   ..... In "OFF" position, NO Ozone suppression  
 A9 and A10 ..... Circ Pump Behavior settings. See **Table 2**  
 A11 ..... In "ON" position (*non-circ mode operation*) Pump 1 is two-speed, Ozone is ON in Filter & Cleanup Cycles only (*in any circ mode*), Pump 1 is one-speed, Ozone is ON with Circ Pump  
                   ..... In "OFF" position (*non-circ mode operation*) Pump 1 is two-speed, Ozone is ON with Pump 1 Low  
                   ..... (*in any circ mode*) Pump 1 is two-speed, Ozone is ON with Circ Pump  
 A12 ..... Persistent Memory Reset (used when the spa is powering up)

Table 1		# of Hi-Speed Pumps/Blower Before Heat Disabled
A2	A3	
OFF	OFF	0
ON	OFF	1
OFF	ON	2
ON	ON	Up to 4

Table 2		Circ Pump Behavior
A9	A10	
OFF	OFF	No Circ Pump
ON	OFF	24 Hr
OFF	ON	24 Hr w/3°F Shut-Off
ON	ON	Acts like Pump 1 Low (Filter Cycles, Polls)

**DIP Switchbank B Key**

- B1 ..... In "ON" position, single-speed Pump 2  
                   ..... In "OFF" position, two-speed Pump 2  
 B2 and B3 ..... Blower Speeds. See **Table 3**  
 B4 and B8 ..... Fiber Optic and Color wheel control; Spa Light Enable  
                   Note: The Light button on an ML900 panel is a SpaLight button.  
                   The Light button on most other panels is an EitherLight button.  
 B5 ..... Pump 4 enable when On. Jets 4 replaces Blower on Aux panel  
 B6 ..... In "ON" position, Alternate Panel layout (ML900 scrunching enabled; ML550 and ML700 Jets 3 replaces Blower)  
                   ..... In "OFF" position, Normal Panel layout  
 B7 ..... In "ON" position, Spa Light operation is On/Off  
                   ..... In "OFF" position, Spa Light operation is dimmable  
 B9 ..... In "ON" position, single-speed Pump 3  
                   ..... In "OFF" position, two-speed Pump 3  
 B10 ..... In "ON" position, Pump 3 enabled (Jets 3 replaces Light button on Aux panel)  
                   ..... In "OFF" position, Pump 3 disabled  
 B11 ..... In "ON" position, Mister enabled  
                   ..... In "OFF" position, Mister disabled  
 B12 ..... In "ON" position, Mister or Option replaces Blower button on Aux panels  
                   ..... In "OFF" position, no button replacement on Aux panels

Table 3		Blower Speeds
B2	B3	
OFF	OFF	0 (No Blower)
ON	OFF	1 (on/off)
OFF	ON	2
ON	ON	3

	B8 OFF	B8 ON
B4 OFF	No separately-controlled fiber light; spa light enabled on both SpaLight and EitherLight buttons; fiber light (not wheel) comes on with spa light (at any intensity)	
B4 ON	No separately-controlled spa light; fiber light enabled on both FiberLight and EitherLight buttons; spa light comes on with fiber light	Spa light and fiber light each separately controlled; fiber light enabled on both FiberLight and EitherLight buttons; spa light enabled on SpaLight buttons only

# Jumper Definitions

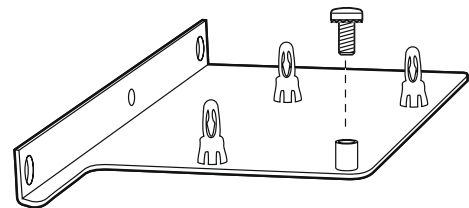
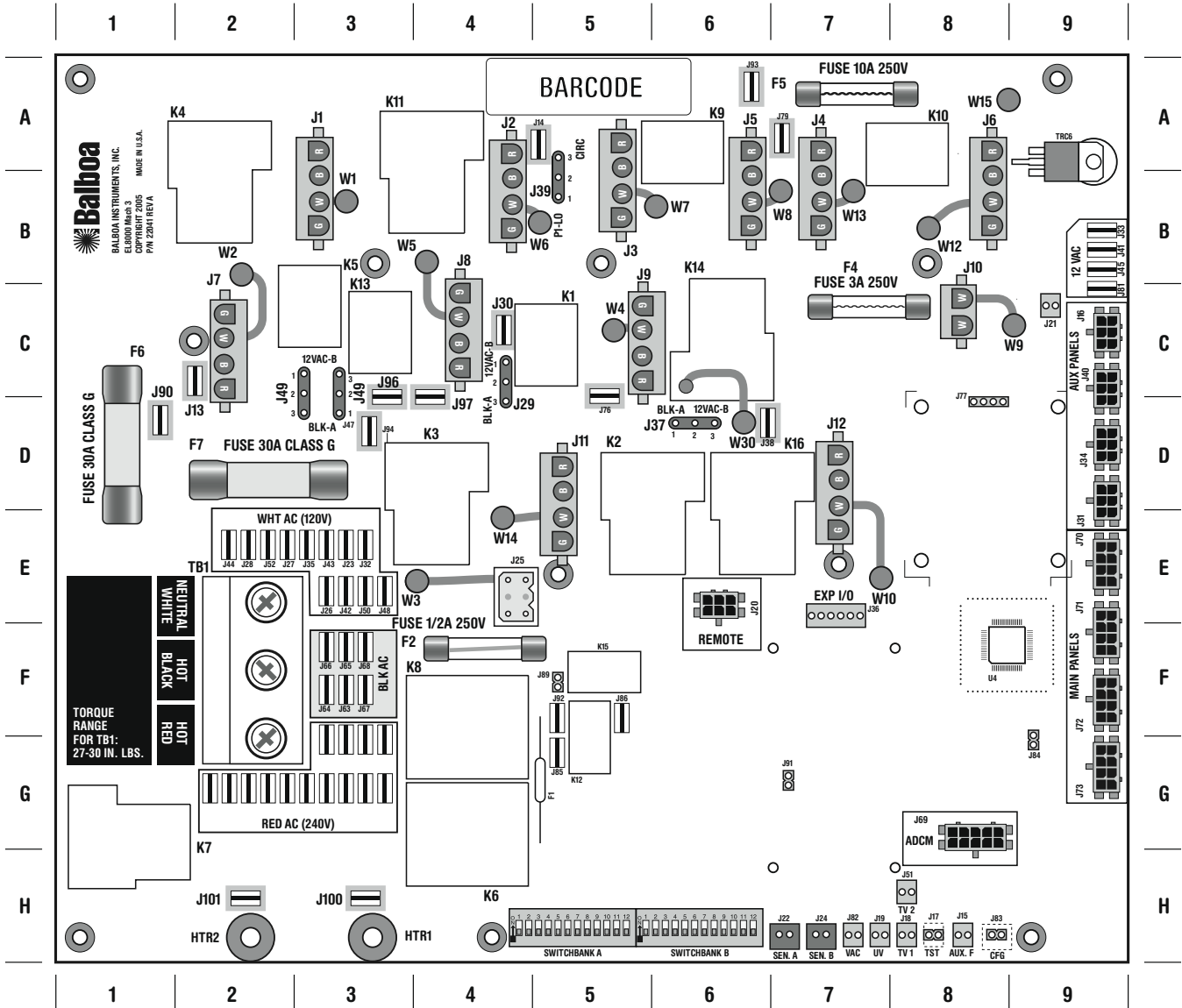
**WARNING:**

- Setting Jumpers incorrectly may cause abnormal system behavior and/or damage to system components.
- Refer to Jumper illustration in this hot sheet for correct settings for this system.
- Contact Balboa if you require additional configuration pages added to this hot sheet.

## Jumpers Key

- J29 . . . . . Jumper on Pins 1 and 2 will power J9-pin 1 (Mister) at 12 Volts AC.  
Jumper on Pins 2 and 3 will power J9-pin 1 (Mister) at 120/240 Volts AC.  
*Note: W4 controls voltage on return line of J9-pin 3 and must be set for the same voltage.*
- J37 . . . . . Jumper on Pins 1 and 2 will power one leg of J10-pin 2 (Spa Light) at 120/240 Volts AC.  
Jumper on Pins 2 and 3 will power one leg of J10-pin 2 (Spa Light) at 12 Volts AC.  
*Note: W9 controls voltage on the return line of J10-pin 1 and must be set for the same voltage.*
- J39 . . . . . Jumper on Pins 1 and 2 will power J2 pin 2 with Pump 1 Low.  
Jumper on Pins 2 and 3 will power J2 pin 2 with the Circ Pump.  
*Note: W6 controls voltage on common line of J2-pin 3*
- J47 . . . . . Jumper on Pins 1 and 2 will power J8 pin 2 (Fiber Optic Light) and J7 at 120/240 Volts AC.  
Jumper on Pins 2 and 3 will power J8 pin 2 (Fiber Optic Light) at 12 Volts AC.  
*Note: J47 and J49 must be set for the same voltage. W5 controls voltage on return line of J8-pin 3 and must be set to the same voltage.*
- J49 . . . . . Jumper on Pins 2 and 3 will power J8 pin 1 (Fiber Optic Wheel) at 120/240 Volts AC.  
Jumper on Pins 1 and 2 will power J8 pin 1 (Fiber Optic Wheel) at 12 Volts AC.  
*Note: J47 and J49 must be set for the same voltage. W5 controls voltage on return line of J8-pin 3 and must be set to the same voltage.*
- J91 . . . . . Jumper on 1 Pin only enables Real Time Clock function, for use with time capable panels.  
Jumper on Pins 1 and 2 will disable RTC function, for use with non-time capable panels.

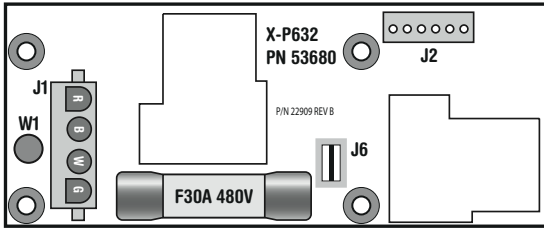
# Configuration Options



**X-Mount M** **PN 53914**  
 Used for mounting any Expander Board  
 in a metal enclosure.  
 Bracket attaches to heater mounting straps



# Expander Options



## X-P632 PN 53680

Used for an additional 2-speed Pump output.  
Relay control J2 plugs into the EXP I/O connector J36 on the Main PCBA (Quadrant 7-E, near W10).

### Expander boards that REPLACE the Blower function:

Relay control for these options is connected to J21 on the Main PCBA (Quadrant 9-C, near W9). Do not use the Blower Connector J6 if one of these is used.

## X-P PN 53544

Used for an on-off Device without a fuse

## X-B PN 53310

Used for an on-off Device with 10A fuse

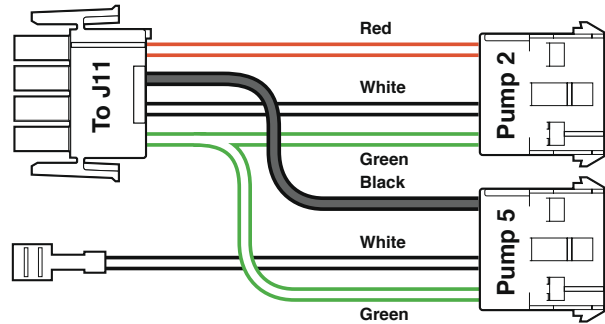
## X-P231 PN 53681

Used for an on-off Device with 30A fuse

### Output Features

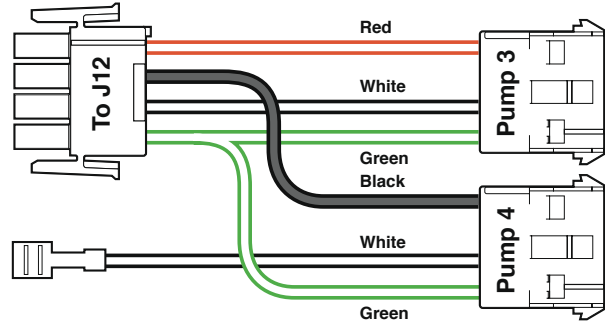
J1 + W1	- 2-Speed Pump 1	3-B
J2 + W6	- Output tied to Pump 1 Low (J39 - P1-Lo)	4-B
	- OR output tied to Circ Pump (J39 - Circ)	
J3 + W7	- Circ Pump	5-B
J4 + W13	- Ozone (Separate Relay 120V or 240V)	7-B
J5 + W8	- A.V.	6-B
J6 + W12	- 3-speed blower	8-B
J10 + W9	- Spa Light (12V or 120V/240V) (Check J37 setting)	8-C
J7 + W2	- Misc (120V or 240V) (Check J47 setting)	2-C
J8 + W5	- Fiber Optic (12V or 120V/240V) (Check J47 + J49 setting)	4-C
J9 + W4	- Mister (12V or 120V/240V) (Check J29 setting)	5-C
J11 + W14	- 2-Speed Pump 2	5-D
J12 + W10	- 2-Speed Pump 3 (W30 to J94)	7-D
W3	- Sets Transformer Voltage (120V or 240V) (Setting must match transformer installed in system.)	4-E

### Quadrant



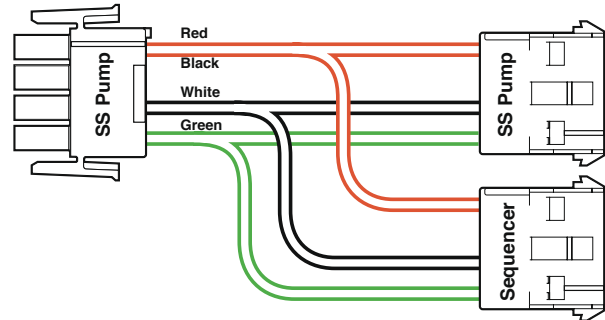
## PS-25 PN 25094

Used to split the output from the Pump 2 Connector (J11) into a single-speed Pump 2 and single-speed Pump 5. White wire quick connect goes to Main PCB Red AC for 240 Pumps or to Wht AC for 120V Pumps.



## PS-34 PN 25093

Used to split the output from the Pump 3 Connector (J12) into a single-speed Pump 3 and single-speed Pump 4. White wire quick connect goes to Main PCB Red AC for 240 Pumps or to Wht AC for 120V Pumps.



## ELS-VALVE PN 22934

Used to split the output from a single-speed Pump to allow a Valve Sequencer to be powered by the pump's output.



# Ozone Connections

**Ozone Connector Voltage:** The EL circuit board is factory configured to deliver a preset voltage (120V or 240V) to the on-board ozone connector (J4). See the ratings table on the wiring diagram attached to the cover of the enclosure for the configured voltage. For 240V output W13 connects to Red AC and for 120V output W13 connects to White AC.

The voltage to the ozone connector can be changed in the field if required. W13 just needs to be set for the required voltage.

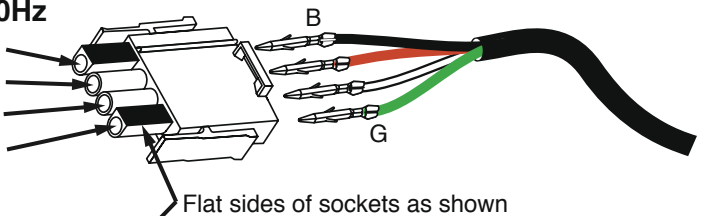
**Balboa Ozone Generator:** If the board is set up to operate a 120V ozone generator, the connector on the ozone generator is likely to be configured correctly, but should be compared to the illustration below.

If a 240V ozone generator is required, be sure the red wire in the ozone cord is positioned in the connector next to the green ground wire as described below.

*Note: A special tool is required to remove the pins from the connector body once they are snapped in place. Check with your Balboa Account Manager for information on purchasing a pin-removal tool.*

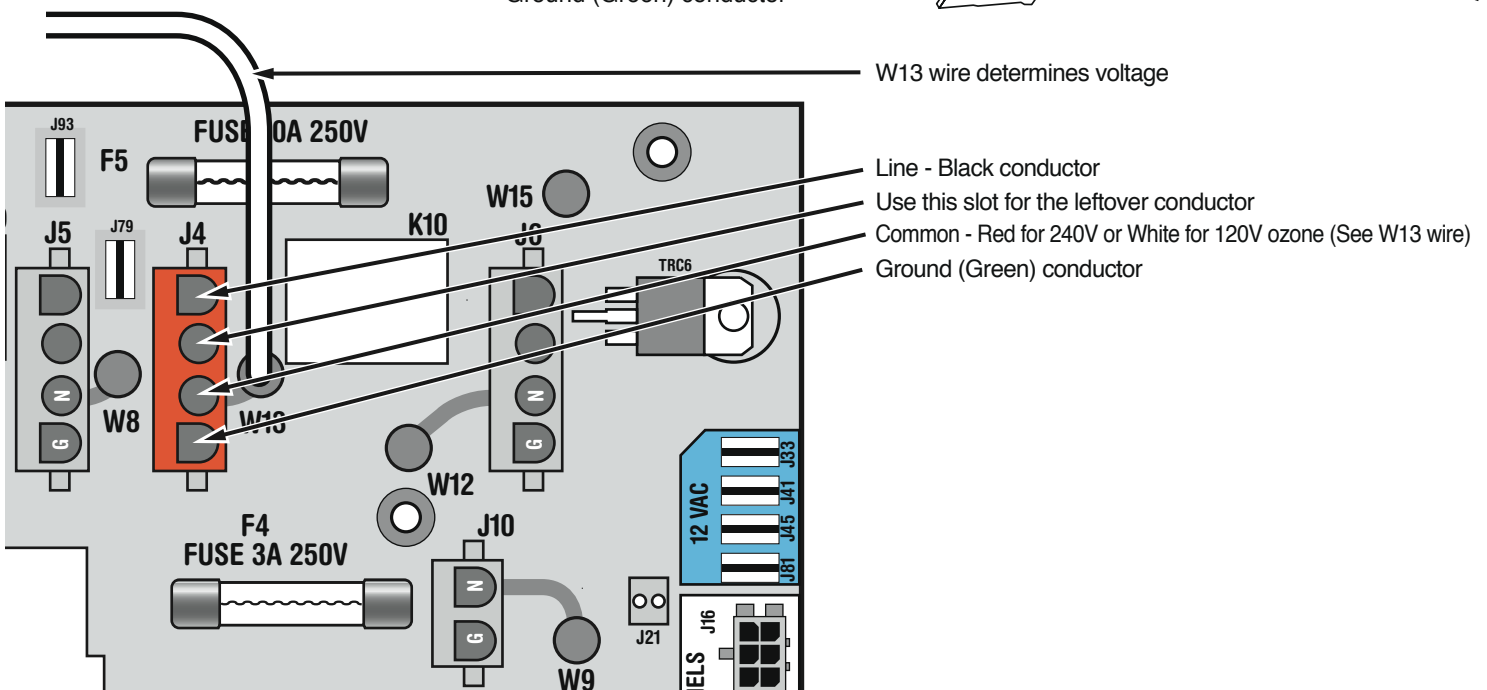
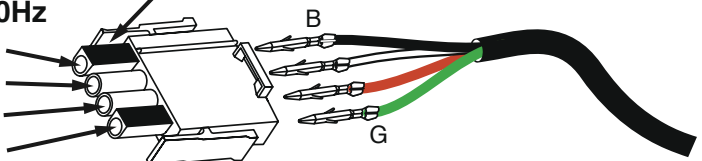
## Balboa Ozone connector configuration for 120V 60Hz

- Line - Black conductor
- Use this slot for the leftover Red conductor
- Common - Install the White conductor here for 120V ozone
- Ground (Green) conductor



## Balboa Ozone connector configuration for 240V 60Hz

- Line - Black conductor
- Use this slot for the leftover White conductor
- Common - Install the Red conductor here for 240V ozone
- Ground (Green) conductor



# Panel Configurations



**TIME CAPABLE**

ML900

PN 52654 with Overlay PN 40026

- Connects to Main Panel terminal J70, J71, J72, or J73
- RTC jumper (J91) on Main PCBA must be OFF (1 pin only)